

Single-phase Portable Dewatering Pumps

LB/HS/NK LSC/LSP



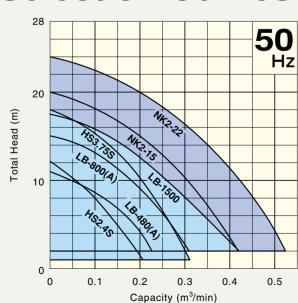


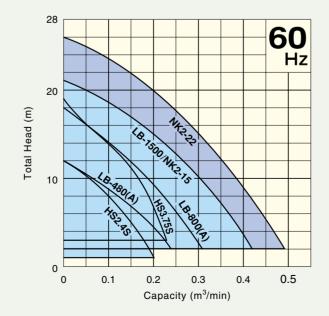
Specification Table

	Catagory		Submersible Pump									
	Category		General Dewatering									
Series			LB	LB-1500	HS	NK						
Discharge Bor	·e	mm	50 (80)	50 (80)	50 · 80 (50)	50						
Motor	Output	kW	0.48 - 0.75	1.5	0.4 – 0.75	1.5 – 2.2						
MOTOL	No. of Poles		2	2	2	2						
	Top Discharge	Flow-Thru	•	•								
Discharge Design	Top Discharge	Side Flow				•						
	Side Discharge				•							
Impeller			Semi-vortex	Semi-open	Semi-vortex	Semi-vortex						
Automatic Ope	eration		Electrode (LB-A)	_	Float (HSZ)	_						
Page No.			3 – 4	5	6	7						

	Catagory		Submersible Pump	Non-submersible Pump
	Category		Residue D	Dewatering
Series			LSC	LSP
Discharge Bo	Discharge Bore mm		25	25
Motor	Output kW		0.48	0.48
IVIOLOI	No. of Poles		2	2
	Top Discharge	Flow-Thru	•	•
Discharge Design	Top Discharge	Side Flow		
	Side Discharge			
Impeller	Impeller		Semi-vortex	Semi-vortex
Automatic Ope	eration		_	_
Page No.			8	9

Selection Curves

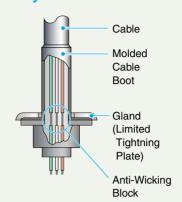




Common Features

Anti-Wicking Cable Entry

An anti-wicking block is provided at the cable entry section of the motor chamber. Even if the cable jacket becomes damaged or the tip of the cable is accidentally immersed in water, this device prevents water from traveling into the motor chamber through capillary action.



High-Performance Motor

Dry type, squirrel-cage induction motor, housed in a watertight casing, conforms to either insulation class B or E. In both of these classes, all standard pumps can be used in ambient temperatures up to 40°C.



Automatic Motor Protection Device

A built-in thermal motor protection device reacts to the heat caused by overcurrent or run-dry conditions. It not only cuts off the motor circuit automatically but also resets by itself. When the motor cools down to a safe operating temperature, the motor restarts.





Miniature Thermal Protector

Circle Thermal Protector

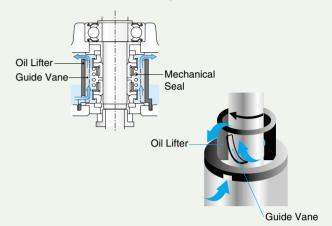
Dual Inside Mechanical Seal

A dual inside mechanical seal, located in the oil chamber together with the Oil Lifter, has two sealing faces made of quality materials, including silicon carbide (SiC). The advantages of this seal are two-fold; it eliminates spring failure caused by corrosion, abrasion or fouling, which can prevent the seal faces from closing properly, and prevents loss of cooling to the lower seal faces during run-dry conditions, which causes the lower seal faces to fail.



Oil Lifter (Patented)

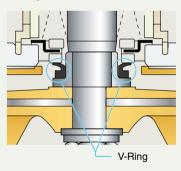
The Oil Lifter was developed as a lubricating device for the mechanical seal. Utilizing the centrifugal force of the shaft seal, the Oil Lifter forcibly supplies lubricating oil to the upper seal faces even if the lubricant falls below the specified volume. This amazingly simple device reliably lubricates and cools but also stabilizes the effect of the shaft seal and extends the length of the inspection period.



V-Ring

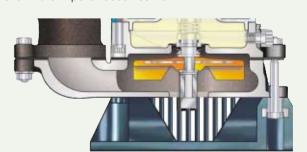
*Not Available on HS2.4S

A V-ring is mounted at the top of the impeller and is brought in close contact to the bottom of the mechanical seal by the internal pressure of the pump casing. This V-ring acts as a dust seal to prevent fine abrasive particles in the pumping fluid from reaching the mechanical seal.



Semi-Vortex Design *Not Available on LB-1500 series

The "high-gap structure" used on the pump minimizes the "impeller lock" that can occur when the pump sucks in a large amount of sand at once. This structure is highly resistant to wear, and performance is largely unaffected even if the impeller becomes worn.





Light, Compact, Easy-to-Uses Tsurumi Typical Portable Pumps, Perfect for a Variety of Applications

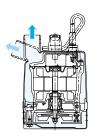




Individual Features

Flow-Thru Design

An excellent cooling effect for the motor can be achieved at low water levels. The top discharge port enables the pump to be installed in narrow locations.



Multi-Directional Hose Coupling

Discharge can be converted to horizontal direction. Notched bolt holes enable the hose coupling to be removed by merely loosening the cap nuts.





Slimline Models

The non-automatic model has the overall dimension of 187 mm and can fit in a 200-mm (8") casing.

Major Standard Specifications

Discharge Bore Motor Output			mm	50(80)					
Motor C	Output		kW	0.48 - 0.75					
Pumping Fluid	Type of Fluid			Rain, Spring, Ground, Sand Carrying Water					
1 1010	Fluid Te	mper	rature	0 to 40°C					
		Imp	eller	Semi-vortex					
	Structure	Sha	ft Seal	Double Mechanical Seal (with Oil Lifter)					
		Bea	ring	Double-shielded Ball Bearing					
Pump		Imp	eller	Urethane Rubber					
rump		Cas	ing	Synthetic Rubber					
	Materials	Suction Cover		Carbon Steel + Urethane Rubbe					
		Outer Cover		Carbon Steel					
		Sha	ft Seal	Silicon Carbide					
	Type, Pole			Dry Type Submersible Induction Motor, 2-pole					
	Insulatio	n		Class E					
	Phase/Voltage			Single-phase/ 110V, 220V, 230V, 240V					
	Starting	Meth	nod	Capacitor Run					
Motor	Protection Device (Built-in)			Miniature Thermal Protector/ Circle Thermal Protector					
	Lubricar	nt		Turbine Oil (ISO VG32)					
		F	rame	Aluminium Alloy Die-casting					
	Material	ls S	Shaft	403 Stainless Steel					
		C	Cable	PVC					

Simple Structure

The pump section can be disassembled and reassembled using a single 13-mm box wrench.

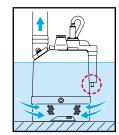
Electrode Auto Control Device (LB-A)

Stable electrode-type sensor ON/OFF operation prevents dry running, saves power consumption, and extends operational life.

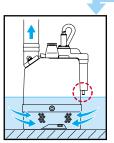


Type Sensor

Automatic Operation



Electrodes submerged in water. Pump starts operation.

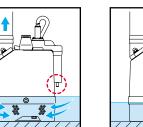


Water level falling. Electrodes emerged from water and timer

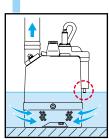


Pump continues operation for 1 min.

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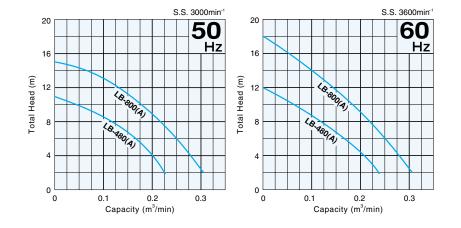


Timer makes pump to stop operation.



Water level reaches electrodes. Pump restarts.

Performance Curves



Applications

Draining at civil engineering and building sites Draining storm water, groundwater, or puddles Draining from basements or utility pits Draining water from dewatering wells

Standard Accessories

- Hose Coupling1pc.
- Hose Band ······1pc.

Standard Specifications 50/60Hz

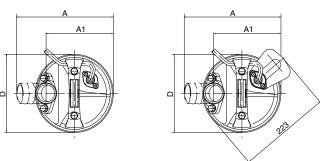
Discharge Bore	Model	Motor Output	Phase	Starting Method	Dry Weight	Cable Length				nsions m			C.W.L. mm
mm		kW			kg	m	d	Α	A1	В	B1	D	W1
50	LB-480	0.48	Single	Capacitor Run	10.4	5	50	233	162	286	228	187	50
50	LB-480A	0.48	Single	Capacitor Run	11.0	5	50	233	162	286	228	187	115
50(80)	LB-800	0.75	Single	Capacitor Run	13.2	5	50	230	160	337	283	187	50
50(80)	LB-800A	0.75	Single	Capacitor Run	13.8	5	50	230	160	337	283	187	170

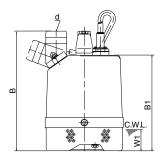
^{● 80} mm discharge available upon request ● Dry weight excluding cable

Dimensions

<LB>

<LB-A>





Level Control Unit

C.W.L.: Continuous Running Water Level

Cross-Section

32 (51) (65) (64) (38) (36) (20) (21)	1 88 114 16 50 50 53 55 56 59 29 30 71
·	

No.	Description	No.	Description	No.	Description
1	Cabtyre Cable	31	Wearing Plate	54	Shaft
20	Pump Casing	32	Hose Coupling	55	Rotor
21	Impeller	35	Oil Plug	56	Stator
22	Suction Cover	36	Lubricant	64	Motor Frame
23	Strainer Stand	50	Motor Bracket	65	Outer Cover
25	Mechanical Seal	51	Motor Head Cover	68	Handle
26	V-ring	52A	Upper Bearing	71	Shaft Sleeve
29	Oil Casing	52B	Lower Bearing	76	Capacitor
30	Oil Lifter	53	Motor Protector	114	Relay Unit

LB-1500 LB-Series High-Head Type Pump Fits into an 8" Casing





Individual Features

Flow-Thru Design

An excellent cooling effect for the motor can be achieved at low water levels. The top discharge port enables the pump to be installed in narrow locations.

Internal Starting Capacitor

A starting capacitor is built into the pump, despite of the high-performance motor.

Slimline Models

The pump has the overall dimension of 187 mm and can fit in a 200-mm (8") casing, making it suitable for dewatering wells.

Simple Structure

The pump section can be disassembled and reassembled using a single 13-mm box wrench

Major Standard Specifications

	harge Bore									
Discha	rge Bo	re	mm	50(80)						
Motor	Output		kW	1.5						
Pumping Fluid	Type o	f FI	uid	Rain, Spring, Ground, Sand Carrying Water						
	Fluid T	em	perature	0 to 40°C						
		lm	peller	Semi-open						
	Structure	Sh	aft Seal	Double Mechanical Seal (with Oil Lifter)						
		Ве	aring	Double-shielded Ball Bearing						
Pump	ımp		peller	High-chromium Cast Iron						
	Materials	Ca	sing	Synthetic Rubber						
	Materiais	Οι	iter Cover							
		Sh	aft Seal	Silicon Carbide						
	Type, F	Pole)	Dry Type Submersible Induction Motor, 2-pole						
	Insulat	ion		Class B						
	Phase	Vo	ltage	Single-phase/ 110V, 220V, 230V, 240V						
	Startin	g N	1ethod	Capacitor Start						
Motor	Protect (Built-in		Device	Circle Thermal Protector						
	Lubrica	ant		Turbine Oil (ISO VG32)						
			Frame	Aluminium Alloy Die-casting						
	Materia	als	Shaft	403 Stainless Steel						
			Cable	Chloroprene Rubber						
- TI										

Three-phase model available upon request

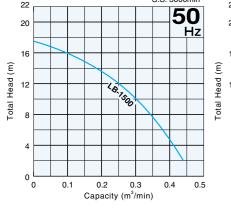
Applications

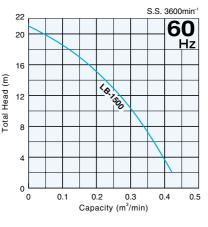
Draining at civil engineering and building sites Draining storm water, groundwater, or puddles Draining from basements or utility pits Draining water from dewatering wells

Standard Accessories

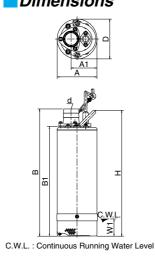
- Hose Coupling ······1pc.
- Hose Band ······1pc.

Performance Curves





Dimensions



Standard Specifications 50/60Hz

Discharge Bore	Model	Motor Output	Phase	Starting Method	Dry Weight	Cable Length			Di	mensio mm	ns			C.W.L. mm
mm		kW			kg	m	d	Α	A1	В	B1	D	Н	W1
50(80)	LB-1500	1.5	Single	Capacitor Start	33	10	50	187	122	600	518	187	593	80

80 mm discharge available upon request
 Dry weight excluding cabl

Equipped with an Agitator and a Spiral Pump Casing, Sand, Solids, Debris are Pumped with Minimal Wear and Clogging



Individual Features **Spiral Design**

The large channel in the spiral casing allows sand and slit-laden water to pass through efficiently.

Air Lock Prevention

The shaft-mounted agitator prevents the "air lock" that tends to take place on vortex pumps.



Simple Structure

The pump section can be disassembled and reassembled using a single 13-mm box wrench.

50

Auto Operation with Float Switch (HSZ)

The pump employs a float switch for automatic operation to prevent dry running and lower power consumption.

Performance Curves



Major Standard Specifications

Discha	arge Bo	re	mm	50	80(50)					
Motor	Output		kW	0.4 - 0.75						
Pumping Fluid	Type o	f F	uid	Rain, Spring, Ground, Sand Carrying Water						
	Fluid T	em	perature	0 to 40°C						
		lm	peller	Semi-vortex						
	Structure	Sh	aft Seal	Double Mechanical	Seal (with Oil Lifter)					
		Ве	aring	Double-shielde	d Ball Bearing					
Pump		lm	peller	Urethane Rubb	er					
	Materials	Ca	sing	Gray Cast Iron/ Ductile Cast Iron						
		Sh	aft Seal	Silicon Carbide						
	Type, I	Pole)	Dry Type Submersible Induction Motor, 2-pole						
	Insulat	ion		Class E						
	Phase	/Vo	ltage	Single-phase/ 110V, 220V, 230V, 240V						
	Startin	g N	1ethod	Capacitor Run						
Motor	Protec (Built-i		Device	Miniature Therr Circle Thermal						
	Lubrica	ant		Turbine Oil (ISC	O VG32)					
			Frame	Aluminium Alloy Die-casting						
	Materi	als	Shaft	403 Stainless S	Steel					
			Cable	PVC						

Applications

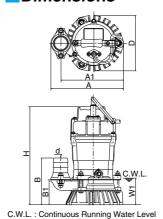
Draining at civil engineering or building sites Draining storm water, groundwater, or puddles Draining from basements or utility pits

Standard Accessories

- ◆ Hose Coupling······1pc.
- Hose Band ······1pc.

60

Dimensions



Standard Specifications 50/60Hz

Discharge Bore	Model	Motor Output	Phase	Starting Method	Dry Weight	Cable Length			Di	mensio mm	ns			C.W.L. mm
mm		kW			kg	m	d	Α	A1	В	B1	D	Н	W1
50	HS2.4S	0.4	Single	Capacitor Run	11.3	5	50	241	207	158	84	184	328	90
80(50)	HS3.75S	0.75	Single	Capacitor Run	19.6	5	80	285	233	217	109	184	388	90

● 50 mm discharge available upon request. Note that smaller discharge may increase friction loss. ● Dry weight excluding cable

Heavy-Duty, High-Head Pumps for Handling Abrasive Materials Found on Construction Sites



Individual Features

Side Flow Design

Achieved efficient cooling of the motor. The top discharge port makes the pump easier to install in narrow locations.

Internal Starting Capacitor

A starting capacitor is built into the pump, despite of the high-performance motor.

Simple Structure

The pump section can be disassembled and reassembled using a single 13-mm box wrench.

Major Standard Specifications

Discha	arge Bo	re	mm	50						
Motor	Output		kW	1.5 - 2.2						
Pumping Fluid	Type o	f F	luid	Rain, Spring, Ground, Sand Carrying Water						
i iuiu	Fluid T	em	perature	0 to 40°C						
		lm	peller	Semi-vortex						
	Structure	Sh	aft Seal	Double Mechanical Seal (with Oil Lifter						
Pump		Be	aring	Double-shielded Ball Bearing						
rump		lm	peller	Ductile Cast Iron						
	Materials	Ca	sing	Synthetic Rubber						
		Sh	aft Seal	Silicon Carbide						
	Type, F	Pole	e	Dry Type Submersible Induction Motor, 2-pole						
	Insulat	ion		Class B						
	Phase	/Vo	Itage	Single-phase/ 110V, 220V, 230V, 240V						
	Startin	g N	1ethod	Capacitor Start / Capacitor Start + Capacitor Ru						
Motor	Protec (Built-i		Device	Circle Thermal Protector						
	Lubrica	ant		Turbine Oil (ISO VG32)						
			Frame	Aluminium Alloy Die-casting						
	Materia	als	Shaft	403 Stainless Steel						
			Cable	Chloroprene Rubber						

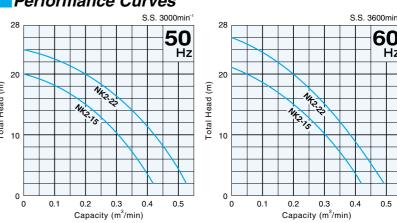
Applications

Draining at civil engineering or building sites Draining storm water, groundwater, or puddles Draining from basements or utility pits

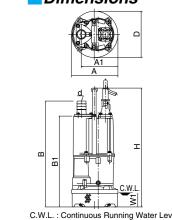
Standard Accessory

• Hose Coupling ······1pc.

Performance Curves



Dimensions



Standard Specifications 50/60Hz

Discharge Bore	Model	Motor Output	Phase	Starting Method	Dry Weight	Cable Length			Dir	mensic mm	ns			C.W.L. mm
mm		kW			kg	m	d	Α	A1	В	B1	D	Н	W1
50	NK2-15	1.5	Single	Capacitor Start	29	10	50	240	187	555	473	240	573	80
50	NK2-22	2.2	Single	Capacitor Start		10	50	240	187	555	473	240	573	80

Dry weight excluding cable



Residue Dewatering Pump that Can Pump Water Down to a Minimum Level of 1 mm





Individual Features

Flow-Thru Design

An excellent cooling effect for the motor can be achieved at low water levels. The top discharge port enables the pump to be installed in narrow locations.

Low Water Draining Mechanism

A unique structure enables the pump to drain water down to a minimum water level



of 1 mm. A proprietary valve seat and newly developed swing valve prevent the reverseflow of water once it is sucked in.

Rubber Lining Base Plate

The base plate is provided with a rubber lining to prevent scratching of floor surfaces.

Multi-Directional Hose Coupling

Discharge can be converted to horizontal direction. Notched bolt holes enable the hose coupling to be removed by merely loosening the cap nuts.

Simple Structure

The pump section can be disassembled and reassembled using a single 13-mm box wrench.

Major Standard Specifications

Discha	arge Bo	re	mm	25					
Motor	Output		kW	0.48					
Pumping Fluid	Type o	f Fl	uid	Residual Water, Puddles					
l luiu	Fluid T	em	perature	0 to 40°C					
		Impeller		Semi-vortex					
	Structure	Sh	aft Seal	Double Mechanical Seal (with Oil Lifter)					
		Ве	aring	Double-shielded Ball Bearing					
		Impeller		Urethane Rubber					
Pump		Casing		Synthetic Rubber					
	Materials	Su	ction Cover	Carbon Steel + Urethane Rubber					
		Bottom Plate		Carbon Steel + Synthetic Rubber					
		Outer Cover		Carbon Steel					
		Sh	aft Seal	Silicon Carbide					
	Type, Pole			Dry Type Submersible Induction Motor, 2-pole					
	Insulat	ion		Class E					
	Phase	/Vo	ltage	Single-phase/ 110V, 220V, 230V, 240V					
	Startin	g N	1ethod	Capacitor Run					
Motor	Protec (Built-i		Device	Miniature Thermal Protector					
	Lubrica	ant		Turbine Oil (ISO VG32)					
	Materials		Frame	Aluminium Alloy Die-casting					
			Shaft	403 Stainless Steel					
			Cable	PVC					

Applications

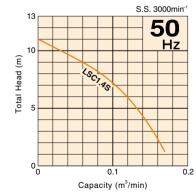
Ideal for complete drainage of flat surfaces where a sump is not available.

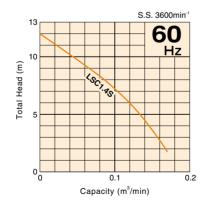
Rooftops, parking lots, utility pits, basements, plant maintenance, pools

Standard Accessories

- 25 mm Hose Coupling with Union Hose Band ······1set

Performance Curves





Dimensions

C.W.L.: Continuous Running Water Leve

Standard Specifications 50/60Hz

Dis	charge Bore	Model	Motor Output	Phase	Starting Method	Dry Weight	Cable Length			Dir	nensio mm	ns			C.W.L. mm
	mm		kW			kg	m	d	Α	A1	В	B1	D	Н	W1
	25	LSC1.4S	0.48	Single	Capacitor Run	12	5	25	196	169	316	258	196	316	1

Dry weight excluding cable

Residue Dewatering Pump that is Incorporated a Novel Mechanism of Reverse-Flow Prevention





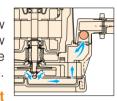
Individual Features

Flow-Thru Design

An excellent cooling effect for the motor can be achieved at low water levels.

Low Water Draining Mechanism

The pump is ideal for draining shallow flooding and narrow spaces. The new siphon breaker mechanism prevents the reverse-flow of water once it is sucked in.



Free-Positioning Suction Attachment

The suction attachment can be placed freely without the need to move the pump.

Simple Structure

The pump section can be disassembled and reassembled using a single 13-mm box wrench.

Applications

Ideal for complete drainage of flat surfaces where a sump is not available.

Rooftops, parking lots, utility pits, basements, plant maintenance, pools

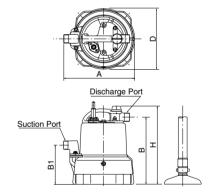
Standard Accessories

- 25 mm Hose Coupling with Union1set • Suction Hose with Union (5m) ·····1set
- Suction Attachment ······1pc.

Maior Standard Specifications

	arge Bo	re	mm	25					
Motor	Output		kW	0.48					
Pumping Fluid	Type o	f FI	uid	Residual Water, Puddles					
i iuiu	Fluid T	em	perature	0 to 40°C					
	Structure	Impeller		Semi-vortex					
		Shaft Seal		Double Mechanical Seal (with Oil Lifter)					
		Ве	aring	Double-shielded Ball Bearing					
		Im	peller	Urethane Rubber					
Pump		Casing		Synthetic Rubber					
	Materials	Suc	ction Cover	304 Stainless Steel					
		Bo	ttom Plate	Aluminium Alloy Die-casting + Synthetic Rubbe					
		Outer Cover		Carbon Steel					
		Shaft Seal		Silicon Carbide					
	Type, F	Pole)	Dry Type Submersible Induction Motor, 2-pole					
	Insulat	ion		Class E					
	Phase/Voltage			Single-phase/ 110V, 220V, 230V, 240V					
	Startin	g N	lethod	Capacitor Run					
Motor	Protec (Built-i		Device	Miniature Thermal Protector					
	Lubrica	ant		Turbine Oil (ISO VG32)					
	Materials		Frame	Aluminium Alloy Die-casting					
			Shaft	403 Stainless Steel					
			Cable	PVC					

Dimensions



Standard Specifications 50/60Hz

Suction & Discharge Bore	Model	Motor Output	Phase	Starting Method	Max. Vacuum	Dry Weight	Cable Length		С	Dimension mm	s	
mm		kW			kPa(mmHg)	kg	m	Α	В	B1	D	Н
25	LSP1.4S	0.48	Single	Capacitor Run	73.3(550)	16.5	5	276	263	153	240	307

Dry weight excluding cable

We reserve the right to change the specifications and designs for improvement without prior notice.

TSURUMI MANUFACTURING CO., LTD.

Your Dealer	
	,